



## PRODUCT INFORMATION



<b>Product Name:</b>	<b>DAC CHLOR HIGH BUILD FINISH</b>
<b>Reference Number:</b>	61-line
<b>Coating Type:</b>	Chlorinated rubber with zinc phosphate/zinc oxide as conforming to Home Office specification for prison fences
<b>Typical Uses:</b>	High build chlorinated rubber coating for long-term protection of galvanised fences. Excellent resistance to acids, alkalis, and aqueous chemicals. Good durability.
<b>Colours Available:</b>	As specified.
<b>Appearance of Dried Film:</b>	Low sheen.
<b>Volume Solids:</b>	25% (may vary with colour)
<b>V.O.C.:</b>	
<b>Theoretical Coverage:</b>	3.3m <sup>2</sup> per litre at 76 microns
<b>Specific Gravity:</b>	
<b>Dry Film Thickness:</b>	<b>Typical: 76 microns</b>
<b>Drying Time at 20°C:</b> (Will vary with temperature, air movement etc.)	<b>Touch Dry:</b> 1 Hour <b>Firm Dry:</b> 4 Hours <b>Overcoat:</b> N/A
<b>Packaging:</b>	5 litre tins
<b>Shelf Life:</b>	2 years in unopened containers, when stored under cover in good storage conditions.
<b>Storage:</b>	Under cover within temperature range of 5°C to 32°C. <b>Continued/</b>



**Ref: 61-line**

**Surface Preparation:** Applied over Dac Chlor Undercoat, ref: 61-line, specified for prison fences.  
Ensure Dac Chlor Undercoat is clean, sound and dry.

**Application:** Apply at a wet film thickness of approximately 304 microns to achieve 76 microns dry film thickness.

**Airless Spray:**

Use as supplied  
Tip pressure – 2,500 psi (170 bar)  
Tip size – approximately 11-13 thou (0.28mm – 0.33mm).

**Conventional Spray:**

Up to 10% Dacrylate Thinner R5 may be required to achieve optimum spray characteristics. Volume solids, and therefore film build, will be reduced.

**Brush Application**

Apply using 'full' wet brush. Do not attempt to 'brush out' or 'lay off'. Ensure recommended wet film thickness is applied to give specified dry film thickness.

**Clean Up:** Dacrylate Thinner R5.

**Health and Safety:** Please see relevant MSDS sheet.

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.

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KW/DAE/WHC