

Acid Catalysed Primers & Enamels



A range of fast drying primers and enamels, giving a flexible yet durable finish. The primers give high build with easy sanding, and the enamels are available in standard build, high build and textured finishes. All systems will meet FIRA 6250 General Use durability standard. The high solid content will aid in meeting the environmental legislation through the 'mass balance' option.

Always stir well and check sheen before use.

Primers	Number	Sheen	Viscosity
Acid Catalysed White Primer	DF2011-9001	N/A	50 - 55 secs
Acid Catalysed Black Primer	DF2001-7001	N/A	100 - 120 secs

Catalyst	Number
DF2011-9001	DV2005 - Mix 9:1 by vol
DF2001-7001	DV2001 - Mix 10:1 by vol

Enamels	Number	Sheen	Viscosity
Acid Catalysed White Matt	DH2002-90011	10%	75 - 85 secs
Acid Catalysed White Semi Matt	DH2002-90012	20%	75 - 85 secs
Acid Catalysed White Eggshell	DH2002-90013	30%	75 - 85 secs
Acid Catalysed White Gloss	DH2002-90019	Gloss	75 - 85 secs
Acid Catalysed Texture	DP2002-Range	N/A	150 - 160 secs

Enamels (High Build)	Number	Sheen	Viscosity
Acid Catalysed White Matt	DH2011-90011	10%	58 - 62 secs
Acid Catalysed White Semi Matt	DH2011-90012	20%	58 - 62 secs
Acid Catalysed Black Satin	DH2011-70014	40%	58 - 62 secs

Catalyst	Number
DH2002-Range	DV2001 - Mix 10:1 by vol
DP2002-Range	DV2001 - Mix 10:1 by vol
DH2011-Range	DV2005 - Mix 9:1 by vol

It is important that the correct amount of catalyst is added.

SG/Coverage
1.1 - 1.2 (mixed) / 6 square metres per litre

Pot Life
Minimum 8 hours

Catalysed lacquer left overnight should be adjusted for viscosity and mixed 1:1 with freshly catalysed coating prior to use.

Application
Standard products are for conventional spray. Consult Technical Service Department for use with other spraying techniques. Special products are available for curtain and roller coating.

Air pressure: 35 - 45 psi
Fluid pressure: 10 - 15 psi

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Drying
Touch Dry: 15 - 20 mins
Sanding/Re-coating: 60 - 90 mins
These times may be reduced by forced drying
Packing: Overnight

Thinners
DT2004

Cleaning Fluid
NT2013

Limitations
Not recommended for use on horizontal working surfaces in laboratory, kitchen or bar situations.

Packaging
Available in 6 litre pails containing 5 litres and 25 litre pails containing 20 litres (both having sufficient ullage for the addition of the Acid Catalyst).
Acid Catalyst available in 500ml and 2 litre plastic containers.

Health & Safety
Refer to Health and Safety Data Sheet for individual products