

PRODUCT NAME**Uplast Primer****HMG PAINTS LTD**

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Issue date 01/01/1998
Formula number 240
Product code PRIUPLAST
Printed date Sat 06/07/02 at 21:21:41

PACKAGING

MB338 is available in ½ litre, 1 litre & 5 litre lever lid tins.

PRODUCT FUNCTION

HMG MB338 u/plast primer is a coating specifically designed to promote adhesion to plastics.

The primer can be brush, spray or dip applied, it is quick air drying and can be overcoated with a wide variety of conventional topcoat systems.

TECHNICAL INFORMATION

Solids Approximately 6% by weight
 Flashpoint Between 22 to 32°C
 Specific Gravity 0.88 approximately
 Viscosity 20 seconds B4 Ford Cup
 Temp Resistance 80°C
 Storage 12 months in original sealed containers

APPLICATION AND USAGE DATA

Touch dry 5 minutes
 Firm dry 15 minutes
 Hard dry 2 hours
 Thinners Ready for use
 Overcoating Any stage after touch dry
 Eqp. cleaning HMG Gun cleaner
 Film thickness 10 microns WFT gives approximately 1 microns DFT
 Coverage 100 square metres per litre (theoretical)
 VOC 830g/l

COLOUR RANGE

Water White Clear

SPECIAL PROPERTIES

• Outstanding adhesion to difficult polyolefin plastics.

PREPARATION

Surfaces should be scuffed using 800 or 1000 grade wet and dry paper where possible, and be clean, dry, free from grease and other contaminants.

HOW TO USE

- Airless Brush Electrostatic HVLP
 Conventional spray Dipping Roller See application data

APPLICATION

Stir thoroughly, apply 1 dust coat, followed by 1 wet coat.

NB: Certain air dried synthetic enamel topcoats only give moderate adhesion to MB338. In cases where this intercoat adhesion maybe a problem, use HMG BC 109 Primer as an intercoat.

HEALTH AND SAFETY

- Refer to health and safety data sheet and tin label prior to use.
- The product contains xylene and is harmful by inhalation and skin contact.
- Respiratory protection should be worn when handling it.

Technical Data Sheets are also available on our website at www.hmgpaint.com

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