

PRODUCT NAME**KX Fleetline Undercoat****HMG PAINTS LTD**

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22/09/1998

Formula number

7100 Series

Product code

PRIKX

Printed date

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PACKAGING

Available in standard pack sizes

PRODUCT FUNCTION

KX Fleetline Undercoat has been formulated for use under HMG synthetic topcoats, and is available in a range of colours complimentary to the top coat.

TECHNICAL INFORMATION

Solids	Approximately 50 dependent on colour
Flashpoint	Above 32°C
Specific Gravity	1.30 to -1.50 approximately dependent on colour
Viscosity	2.5 - 3.5 ICI Cone And Plate
Storage	12 months in original sealed containers

APPLICATION AND USAGE DATA

Touch dry	3 hours
Firm dry	16 hours
Hard dry	7 days
Thinners	THINNER 2612
Overcoating	6 hours minimum, maximum indefinite
Eqp. cleaning	GUNCLEANER 401
Film thickness	70 microns WFT gives approximately 30 microns DFT
Coverage	14 square metres per litre (theoretical)
VOC	390g/l approximately

COLOUR RANGE

A large range of colours to suit the top coat being used.

SPECIAL PROPERTIES

- Complimentary colour choice for topcoat being used.
- Excellent brushability.

PREPARATION

Bare metal should be thoroughly cleaned and degreased using a suitable solvent such as HMG LT Degreasing Thinners. With ferrous metals, loose scale and rust should be removed.

Apply HMG BDX Synthetic primer prior to application of KX Fleetline Undercoat.

For aluminium, galvanised and alloys, HMG Etch Primer or HMG Washfiller is recommended as a pre treatment.

HOW TO USE

- | | | | |
|---------------------------------------------|-------------------------------------------|----------------------------------------|-----------------------------------------------|
| <input type="checkbox"/> Airless | <input checked="" type="checkbox"/> Brush | <input type="checkbox"/> Electrostatic | <input type="checkbox"/> HVLP |
| <input type="checkbox"/> Conventional spray | <input type="checkbox"/> Dipping | <input type="checkbox"/> Roller | <input type="checkbox"/> See application data |

APPLICATION

Normal method of application is by brush, and up to 10% THINNER 2612 may be added to ease application if required,

HEALTH AND SAFETY

- Refer to Health and Safety Data Sheet and tin label prior to use.

Technical Data Sheets are also available on our website at www.hmgpaint.com

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