

**PRODUCT NAME****Speedbuild 3 Primer****HMG PAINTS LTD**

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<b>Formula number</b>	speedbuild3
<b>Product code</b>	PRISPEED3
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**PACKAGING**

Available in 5 litres &amp; 20 litres.

**PRODUCT FUNCTION**

SPEEDBUILD 3 is a superior high build, high solids, anti-corrosive primer/undercoat for use in the automotive and commercial vehicle finish and re-finish situation. Further applications include high quality industrial finishing of all types. This product combines a long wet edge with quick drying and excellent adhesion with superior sandability.

SPEEDBUILD 3 is easy and versatile in use. It can be applied over most surfaces encountered in a commercial vehicle finishing situations, including G.R.P. & bare steel and shotblasted steel.

**TECHNICAL INFORMATION**

Solids	Approximately 65% dependent on colour
Flashpoint	Between 22 to 32°C
Viscosity	3.1 poise ICI Cone and Plate
Storage	12 months in original sealed containers

**APPLICATION AND USAGE DATA**

Touch dry	30 minutes
Hard dry	1 hour
Thinners	THINNER 2602
Overcoating	1 hour minimum, maximum indefinite
Eqp. cleaning	GUNCLEANER 401
Film thickness	100 microns WFT gives approximately 50 microns DFT
Coverage	10 square metres per litre
VOC	450g/l

**COLOUR RANGE**

See CT Primer selector.

**SPECIAL PROPERTIES**

- High build / Easy to use / Versatile / High solids.

**PREPARATION**

SPEEDBUILD 3 can be applied over sound existing paintwork. Bare steel must be clean, free from loose scale and rust.

Thoroughly degrease all substrates using HMG L.T. or HMG Degreasing Solvent No. 5.

Aluminium should be etch primed, alloys as well as various plastics and fibre glass must be well flatted.

**HOW TO USE**

- |  |                                  |  |   |
|--|----------------------------------|--|---|
| <input checked="" type="checkbox"/> Airless            | <input type="checkbox"/> Brush   | <input type="checkbox"/> Electrostatic | <input checked="" type="checkbox"/> HVLP      |
| <input checked="" type="checkbox"/> Conventional spray | <input type="checkbox"/> Dipping | <input type="checkbox"/> Roller        | <input type="checkbox"/> See application data |

**APPLICATION**

Mix 3 parts Speedbuild 3 Primer : 1 part Thinner.

**HEALTH AND SAFETY**

- Refer to health and safety data sheet and tin label prior to use.
- Suitable respiratory equipment should be worn when spraying.

**Technical Data Sheets are also available on our website at [www.hmgpaint.com](http://www.hmgpaint.com)**

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