

# Pre-Catalysed Lacquers



A comprehensive range of sealers, basecoats and lacquers to suit all requirements. The lacquers may be applied as a coat-on-coat system or over the standard or high build basecoat. For higher surface durability use NM2502 type, where ease of application and repair are a priority use NM2002 type.

The sealers/basecoats are fast drying with good levelling and easy sanding. The lacquers dry rapidly to give a finish with excellent flow and good surface slip.

**Always stir well and check sheen and shade before use.**

## Sealer/Basecoat

Sealer/Basecoat	Number	Sheen	Viscosity
Pre-Catalysed Basecoat Standard	NL2505	N/A	31 - 35 secs
Pre-Catalysed Basecoat High Build	NL2004	N/A	68 - 72 secs
Pre-Catalysed Sealer for MDF edges	NL2503	N/A	39 - 41 secs

## Lacquers

Lacquers	Number	Sheen	Viscosity
Pre-Catalysed Lacquer Matt	NM2502-0010	10%	31 - 35 secs
Pre-Catalysed Lacquer Semi Matt	NM2502-0020	20%	31 - 35 secs
Pre-Catalysed Lacquer Eggshell	NM2505-0030	30%	31 - 35 secs
Pre-Catalysed Lacquer Satin	NM2502-0040	40%	31 - 35 secs
Pre-Catalysed Lacquer Semi Gloss	NM2502-0050	50%	31 - 35 secs
Pre-Catalysed Lacquer Off Gloss	NM2502-0070	70%	31 - 35 secs
Pre-Catalysed Lacquer Gloss	NM2502-0090	Gloss	54 - 59 secs

## Lacquers (Easy Recoat)

Lacquers (Easy Recoat)	Number	Sheen	Viscosity
Pre-Catalysed Lacquer Matt	NM2002-0010	10%	40 - 45 secs
Pre-Catalysed Lacquer Semi Matt	NM2002-0020	20%	40 - 45 secs
Pre-Catalysed Lacquer Eggshell	NM2002-0030	30%	40 - 45 secs
Pre-Catalysed Lacquer Satin	NM2002-0040	40%	40 - 45 secs
Pre-Catalysed Lacquer Semi Gloss	NM2002-0050	50%	40 - 45 secs
Pre-Catalysed Lacquer Off Gloss	NM2002-0060	60%	40 - 45 secs
Pre-Catalysed Lacquer Off Gloss	NM2002-0070	70%	40 - 45 secs

Tinted Lacquers and Basecoats can be manufactured to suit most manufacturing requirements

## SG / Coverage

Approx 0.91 / 7 square metres per litre

## Application

Standard products are for conventional spray. Lacquers spray as supplied. Consult BA Technical Department for use with other spraying techniques. Special products are available for curtain and roller coating.

Air pressure: 35 - 45 psi  
Fluid pressure: 10 - 15 psi

**Note:** Pre-Catalysed Lacquers should not be applied over sealers containing stearates

## Drying

Touch Dry: 15 - 20 mins  
Sanding Recoating: 60 - 90 mins  
These times may be reduced by force drying  
Packing: Overnight minimum

## Becker Acroma

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## Thinners

Dual Thinners: NT2511

## Cleaning Fluid

Cleaning Fluid: NT2013

## Retarder Solutions

Weak: NT2505  
Strong: NT2514

## Woodfiller

Nitrofilla

## Stains

Non Fade Ground Stain: Suitable  
Waterstain: Suitable

## Limitations

Do not use over white or pastel shade enamels. A special non-yellowing Acid Catalysed Lacquer is available for this purpose.

Not recommended for use on horizontal working surfaces in laboratory, kitchen or bar situations.

## Packaging

Available in 5, 25 and 205 litre containers.

## Health & Safety

Refer to Health and Safety Data Sheet for individual products



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