

<b>PRODUCT NAME</b>	
CV Etch Primer	
<b>ISSUE DATE</b>	17/7/2007
<b>FORMULA NO</b>	3127
<b>PRODUCT CODE</b>	PRIHBCV



**HMG PAINTS LTD**

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#### PRODUCT DESCRIPTION

CV Etch Prime is a 2 Pack Zinc Chromate Etch Primer Filler, that provides high build when compared to traditional Etch Primers.

It is designed for use in both original painting and repair operations.

It offers excellent adhesion, build and levelling properties is simple to use and offers fast through hardening and good protection against corrosion.



#### MAXIMUM VOC CONTENT (RFU)

0.720kgs/ltr

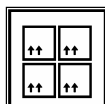
#### REGULATIONS / COMPLIANCE

2004/42 IIB (C) 780



#### COLOUR RANGE

Available in Grey



#### PACKAGING

5L only



#### TECHNICAL INFORMATION

**FLASHPOINT**

-4°C

**STORAGE**

12 months in original sealed containers



#### CLEANING

Ensure surfaces to be coated are dry and free from all traces of contaminants.

HMG produce a full range of cleaners, silicone removers, degreasers and preparatory cleaners suitable for the cleaning process.

Please refer to Preparatory Cleaner index.



#### SURFACE PREPARATION

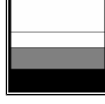
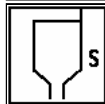
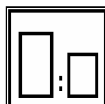
Please refer to HMG Technical Library for details on surface preparation.



#### HEALTH AND SAFETY

Refer to MSDS and tin label prior to use.

Suitable respiratory equipment should be worn when spraying.



APPLICATION METHODS							
COMPLIANT SPRAY GUN		PRESSURE POT					
<b>MIXING RATIO</b>							
Activator	1	Activator	1				
Base	1	Base	1				
<b>HARDENER OPTIONS</b>							
2K Washfiller Standard Activator		2K Washfiller Standard Activator					
2K Washfiller Slow Activator		2K Washfiller Slow Activator					
2K Washfiller Fast Activator		2K Washfiller Fast Activator					
<b>VISCOSITY</b>							
19-23 seconds DIN4		19-23 seconds DIN4					
<b>SPRAY GUN SETUP</b>							
1.6-1.8 Fluid Tip		1.1 Fluid Tip					
<b>NUMBER OF COATS</b>							
2-3 coats		2-3 coats					
<b>FLASH OFF</b>							
5-10 mins between coats		5-10 mins between coats					
<b>DRYING TIME</b>							
Touch dry	30 mins @ 20°C	Touch dry	30 mins @ 20°C				
Hard dry	60 mins @ 20°C	Hard dry	60 mins @ 20°C				
<b>RECOATABILITY / OVERCOATING</b>							
Can be overcoated after 30 mins without sanding with either HMG 1K or 2K Primers or HMG 1K or 2K Topcoat systems. Epoxy Primers / Topcoats are not recommended. Denibbing or flattening prior to topcoating is recommended if left longer than 8 hours.							
<b>POT LIFE</b>							
8 hours		8 hours					
<b>WET FILM THICKNESS</b>							
40 microns		40 microns					
<b>DRY FILM THICKNESS</b>							
20 microns		20 microns					

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is to the best of HMG's knowledge and belief accurate and reliable as of the date indicated. However, no representation, warranty or guarantee is made as to its accuracy, reliability or completeness. It is the user's responsibility to satisfy themselves as to the suitability and completeness of such information for their own particular use. For professional use only.