



**HMG Paints Ltd**  
One name that covers everything

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<b>PRODUCT NAME</b>	<b>Polyester Spray Filler KF8</b>		
<b>ISSUE DATE</b>	22/9/2005	<b>PRODUCT CODE</b>	PRIPOLA1313



#### PRODUCT DESCRIPTION

A 2K heavy bodied Sprayable filler. It is used for the deep filling of substrates of various types.

It is used extensively in the automotive re-finishing field, where its ultra high build and quick curing make it ideal for use in repair situations.

Other uses include as a high build grain filler for rough timber, and as an effective sealer for fibreboard, MDF chipboard etc. . .



#### MAXIMUM VOC CONTENT (RFU)

0.380kgs/ltr

#### REGULATIONS / COMPLIANCE

- 2004/42 IIB (C) 540



#### COLOUR RANGE

White



#### TECHNICAL INFORMATION

<b>FLASHPOINT</b>	31 °C
<b>TEMP RESISTANCE</b>	intermittently to 120 °C °C
<b>STORAGE</b>	12 months in original sealed containers



#### CLEANING

Ensure surfaces to be coated are dry and free from all traces of contaminants.

HMG produce a full range of cleaners, silicone removers, degreasers and preparatory cleaners suitable for the cleaning process.

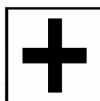
Please refer to our website for Knowledge Base article Prep-Cleaning Techniques (KNB0009) and Preparatory Cleaners from the Product Guide.



#### SURFACE PREPARATION

Please refer to Knowledge Base for details on Surface Preparation.

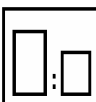






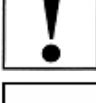

Do not apply over Etch Primer



#### HEALTH AND SAFETY

Refer to MSDS and tin label prior to use.

Suitable respiratory equipment should be worn when spraying.

APPLICATION METHODS							
COMPLIANT SPRAY GUN		BRUSH		HVLP			
	<b>MIXING RATIO</b>						
	Base	10	Base	10	Base	10	
	Hardener	1	Hardener	1	Hardener	1	
	Thinner	up to 25%			Thinner	up to 25%	
	<b>HARDENER OPTIONS</b>						
	KF8 Hardener		KF8 Hardener		KF8 Hardener		
	<b>THINNER OPTIONS</b>						
	Thinner 2600		Thinner 2600		Thinner 2600		
	<b>SPRAY GUN SETUP</b>						
	dependant on application			dependant on application			
	<b>NUMBER OF COATS</b>						
	1 heavy coat		1 heavy coat		1 heavy coat		
	<b>DRYING TIME</b>						
	Touch dry	20mins@20 °C	Touch dry	20mins@20 °C	Touch dry	20mins@20 °C	
	Touch dry	5mins@60 °C	Touch dry	5mins@60 °C	Touch dry	5mins@60 °C	
	Hard dry	2hrs@20 °C	Hard dry	2hrs@20 °C	Hard dry	2hrs@20 °C	
	Hard dry	20mins@60 °C	Hard dry	20mins@20 °C	Hard dry	20mins@60 °C	
	<b>RECOATABILITY / OVERCOATING</b>						
	By any paint system after curing		By ant paint system after curing		By ant paint system after curing		
	<b>POT LIFE</b>						
	20mins		20mins		20mins		
	<b>DRY FILM THICKNESS</b>						
	100microns		100microns		100microns		

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is to the best of HMG's knowledge and belief accurate and reliable as of the date indicated. However, no representation, warranty or guarantee is made as to it's accuracy, reliability or completeness. It is the user's responsibility to satisfy themselves as to the suitability and completeness of such information for their own particular use. For professional use only.