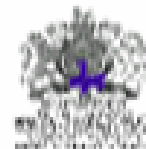




# PRODUCT INFORMATION



<b>Product Name:</b>	<b>GOLD LACQUER</b>
<b>Reference Number:</b>	150-226
<b>Coating Type:</b>	Acrylic resin with metallic flake pigment.
<b>Typical Uses:</b>	To give decorative gold effect to wrought iron, street furniture, etc.
<b>Colours Available:</b>	Gold.
<b>Appearance Of Dried Film:</b>	Sheen.
<b>Volume Solids:</b>	35%.
<b>Dry Film Thickness:</b>	<b>Typical:</b> 30 Microns.
<b>Theoretical Coverage:</b>	11.7m <sup>2</sup> per litre at 30 microns.
<b>Drying Time At 20°C: (Will Vary With Temperature, Air Movement etc.).</b>	<b>Touch Dry:</b> 40 Minutes <b>Firm Dry:</b> 1 Hour <b>Overcoat:</b> See Note Overleaf
<b>Packaging:</b>	1 litre containers.
<b>Shelf Life:</b>	6 months in unopened containers.
<b>Storage:</b>	Under cover within temperature range of 5°C to 32°C.

**Continued/**

**Surface Preparation:** Ensure surface is clean and dry. Normally applied to wrought or cast iron already coated with paint system.

Base coats must be **completely cured** before applying Gold Lacquer ref:150-226. May also be applied over suitable Dacrylate Primers, i.e., Anti-Corrosion Primers, ref:98-line, ref:35-line, etc.

**Application:** Stir thoroughly before use.

Apply by brush or conventional spray. (May require up to 10% Dacrylate Thinner R5 to achieve optimum spray characteristics.

### **Overcoating With Clear Lacquer To Prevent Tarnishing**

**By Brush Application:** Apply one or two coats of Dacrylate Clear Acrylic Glaze, ref:103-1.

**By Spray Application:** Apply one coat of Dacrylate Clear Acrylic Lacquer, ref:8-39.

**Note:** Even when overcoated with clear protective lacquers, the gold effect may darken/discolour over a period of time especially in industrial atmospheres.

**Clean-Up – Clear Acrylic Lacquer ref:8-39/150-226** Dacrylate Thinner R5.

**Clean-Up – Clear Acrylic Glaze ref:103-1** Water.

**Health And Safety:** Please see relevant MSDS sheet.

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.