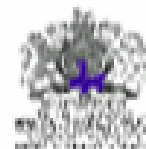




PRODUCT INFORMATION



Product Name:	DACQUACOTE MIO - AIRLESS SPRAY GRADE
Reference Number:	120-Line
Coating Type:	Water-borne acrylic resin with micaceous iron oxide.
Typical Uses:	‘Environmentally friendly’ high build coating for steel and other substrates with outstanding durability and good chemical resistance. Ideal for use in polluted industrial environments. Excellent adhesion to galvanised steel.
Colours Available:	Natural - ref:120-116. (Other colours to special order.)
Appearance Of Dried Film:	Low gloss, specular finish.
Volume Solids:	40%.
Dry Film Thickness:	Typical: 75 Microns. Range: 50-125 Microns.
Theoretical Coverage:	5.3m ² per litre at 75 microns.
Drying Time At 20°C: (Will Vary With Temperature, Air Movement etc.)	Touch Dry: 20-30 Minutes. Firm Dry: 1-2 Hours. Overcoat: Water-Based Coatings - 4 Hours. Solvent-Based Coatings - Overnight.
<u>Note:</u>	To achieve the above drying times the paint film must be exposed to adequate air movement with good ventilation.
Packaging:	5 litre containers.
Shelf Life:	2 years or longer in unopened containers, when stored under cover in good storage conditions.
Storage:	Under cover within temperature range of 5°C to 32°C. <u>Protect from frost.</u>

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- Surface Preparation:** Normally applied over Dacquacote Primer, ref:120-line.
- Galvanised steel should be thoroughly degreased and pre-treated with Dacrylate Mordant Solution ('T' Wash), ref:150-23, before painting.
- Application Conditions:**
- Temperature**
- Minimum 5°C - preferably >10°C.
- Humidity**
- Less than 80%** - drying times at high humidity levels will be considerably extended and film formation properties may be adversely affected.
- Application:**
- Airless Spray**
- Using 15 thou tip at 2000 psi.
- Apply at a wet film thickness of approximately 200 microns to achieve a dry film thickness of 75-80 microns.
- Note:** Spray equipment, pressure pots, etc., should be stainless steel or similar rust-proof material.
- Clean-Up:** Clean water. Do not allow Dacquacote MIO to dry in application equipment. Clean spray equipment **immediately** after use with clean water.
- Health And Safety:** Please see relevant MSDS sheet.

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.