



PRODUCT INFORMATION



Product Name:	DACTHANE ENAMEL
Reference Number:	99-Line
Coating Type:	Urethane alkyd.
Typical Uses:	Finishing coat for vehicles, plant and machinery. Excellent durability with good resistance to oils, grease, etc. Dries to tough film with high abrasion and impact resistance. Note: Dacthane Finishes from the Dacmix scheme are "Compliant" to Environmental Protection Act (1990). Clause 20 (d) of Guidance Note PG6/23 (97).
Colours Available:	All British Standard, RAL shades and most commercial vehicle colours available on Dacmix tinting scheme. Ref: 599-Line.
Appearance of Dried Film:	Gloss.
Volume Solids:	54% (may vary with colour).
Dry Film Thickness:	Typical: 40 microns. Range: 35-55 microns.
Theoretical Coverage:	13.5m ² per litre at 40 microns dry film thickness.
Drying Time at 20°C: (Will vary with temperature, air movement etc.)	Touch Dry: 2 hours. Firm Dry: 4 hours. Overcoat: Overnight or within 2 hours (see note overleaf).
V.O.C.:	<420 gm/litre (see note above).
Packaging:	5 litre containers.
Shelf Life:	2 years in unopened containers, when stored under cover in good storage conditions.
Storage:	Under cover within temperature range of 5°C to 32°C.

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- Surface Preparation:** Normally applied over Dacrylate range of primers, e.g. 95-line, 98-line, Dacmix UHB Primer etc.
- Ensure surface is clean and dry.
- Application:** **Brush:**
Supplied ready for use.
- Conventional or Airless Spray:**
May require addition of up to 15% Dacrylate Thinner R70 to achieve optimum spray characteristics.
- N.B.** Polychromatic colours such as RAL 9006 and RAL 9007 may be susceptible to slight variations in colour depending on application methods and the type of paint. In order to obtain the best colour and appearance, these colours are best spray applied.
- Overcoating:** Should a second coat of Dacthane Enamel be required, this can be applied as soon as the first coat is touch dry, i.e. up to 2 hours – or allow coating to dry completely for at least 16 hours.
- Clean Up:** Dacrylate Thinner R1 or R70.
- Health and Safety:** Please see relevant MSDS sheet.

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.