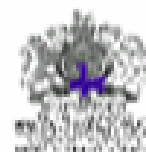




PRODUCT INFORMATION



Product Name:	QD HIGH BUILD ANTI-CORROSION PRIMERS
Reference Number:	98-Line
Coating Type:	Modified alkyd, zinc phosphate.
Typical Uses:	Fast drying primer with good rust-inhibitive properties suitable for overcoating with a wide range of finishing coats including hammer finishes.
Colours Available:	T.E.C. Maroon - Ref:98-154 H.D.S. Black - Ref:98-156
Appearance Of Dried Film:	Low Sheen.
Volume Solids:	35% (may vary with colour).
Dry Film Thickness:	Typical: 70 microns Range: 50-80 microns
Theoretical Coverage:	5m ² per litre at 70 microns dry film thickness.
Drying Time At 20°C: (Will Vary With Temperature, Air Movement etc.)	Touch Dry: 30 minutes. Firm Dry: 1 hour. Overcoat: See section overleaf.
V.O.C.	575grms/litre (may vary with colour).
Packaging:	5 litre lever-lid tins (20 litre drums on request).
Shelf Life:	2 years or longer in unopened containers when stored under cover in good storage conditions.
Storage:	Under cover within temperature range of 5°C to 32°C.

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Surface Preparation: Preferred method is abrasive blast to ISO 8501-1 SA2.5.

Manual Clean:

Chip, scrape and wire-brush to remove all loose millscale, rust etc. Degrease with Dacrylate Thinner R5.

Application:

Airless Spray:

Addition of up to 10% of Dacrylate Thinner R5 may be required to achieve optimum spray characteristics. Approximate tip size 11-13 thou, tip pressure 2500 psi.

Conventional Spray:

Addition of up to 20% Dacrylate Thinner R5 may be required to achieve optimum spray characteristics.

Brush:

Small areas and sections can be brush applied. Apply with full wet brush. Do not attempt to 'brush out' or 'lay off'.

Overcoating

- i) May be overcoated after 45 minutes or as soon as 'firm-dry' with all white spirit based finishing coats (e.g. Dacrylate Vehicle and Machinery Enamels, QD2 etc).
- ii) Fast-drying finishing coats based on stronger solvents (e.g. Dacrylate QD3, QD1 etc.,) should be overcoated when primer is firm dry but **within 1 hour**, or allow primer to dry overnight.

NB: Overcoating and drying times will depend on ambient temperature and especially ventilation air movement etc.

Clean Up: Dacrylate Thinner R5.

Health And Safety: Please see relevant MSDS sheet.

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.