



## PRODUCT INFORMATION



<b>Product Name:</b>	<b>EPIDAC 2 MICACEOUS IRON OXIDE</b>
<b>Reference Number:</b>	79-82
<b>Coating Type:</b>	Epoxy-Polyamide with Laminar M.I.O pigmentation.
<b>Typical Uses:</b>	High build intermediate or finish coat with excellent durability and chemical resistance
<b>Colours Available:</b>	Natural (Dark Grey)
<b>Appearance of Dried Film:</b>	Matt Specular Finish
<b>Volume Solids:</b>	50%
<b>Dry Film Thickness:</b>	<b>Typical:</b> 75 microns <b>Range:</b> 50-100 microns
<b>Theoretical Coverage:</b>	6.7m <sup>2</sup> per litre at 75 microns dry film thickness.
<b>Drying Time at 20°C:</b> (Will vary with temperature, air movement etc.)	<b>Touch Dry:</b> 2 Hours <b>Firm Dry:</b> 6 Hours <b>Overcoat:</b> After 6 Hours
<b>Packaging:</b>	5 Litre composite pack
<b>Shelf Life:</b>	2 years in unopened containers, when stored under cover in good storage conditions.
<b>Storage:</b>	Under cover within temperature range of 5°C to 32°C.

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<b>Surface Preparation:</b>	Normally applied over Dacrylate range of Epidac 2 Zinc Phosphate Primers
<b>Application:</b>	<p><u>Airless Spray or Conventional Spray:</u></p> <p>Up to 10% of Dacrylate Thinner R9 may be required to achieve optimum spray characteristics.</p> <p><u>Brush Application:</u></p> <p>Generally for small areas, small sections, angles,etc. Use full wet brush, do not attempt to brush out or 'lay off'.</p> <p>Apply a wet film thickness of approximately 150 microns of unthinned product to achieve a dry film thickness of 75 microns</p>
<b>Pot Life (At 20°C)</b>	8 Hours
<b>Mixing Ratio By Volume</b>	3 Parts Base 1 Part Activator
<b>Note;</b>	Epoxy coatings must be applied at ambient temperatures above 10°C to achieve optimum drying/curing characteristics.
<b>Clean Up:</b>	Dacrylate Thinner R9
<b>Health and Safety:</b>	Please see relevant MSDS sheet.

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.

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SW/DAE/WHC