



PRODUCT INFORMATION



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| Product Name: | EPIDAC 2 PRIMERS | | |
| Reference Number: | 79-Line | | |
| Coating Type: | Two-pack polyamide cured epoxy/zinc phosphate. | | |
| Typical Uses: | “Conforms to Railtrack Line Specification RT98”. | | |
| | Hard, chemical resistant primer for steel. For use in severe environments, industrial/ chemical plant, etc. | | |
| Colours Available: | Grey | Ref:79-66 | |
| | Red Oxide | Ref:79-73 | |
| | White | Ref:79-102 | |
| | Buff | Ref:79-217 | |
| Appearance Of Dried Film: | Low sheen. | | |
| Volume Solids: | 40% (may vary with colour). | | |
| Dry Film Thickness: | Typical: | 50 Microns | Range: 30-125 Microns |
| Theoretical Coverage: | 8m ² per litre at 50 microns. | | |
| Drying Time At 20°C: (Will Vary With Temperature, Air Movement etc.) | Touch Dry: | 1 Hour | |
| | Firm Dry: | 4 Hours | |
| | Overcoat: | When firm-dry, but within 72 hours. After 72 hours, lightly abrade surface and ‘solvent-wipe’ before overcoating. | |
| V.O.C | 470 grms/litre (may vary with colour). | | |
| Packaging: | 5 litre containers | | |
| Shelf Life: | 2 years or longer in unopened containers when stored under cover in good storage conditions. | | |
| Storage: | Under cover within temperature range of 5°C to 32°C. | | |

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| Surface Preparation: | Abrasive blast to BS:4232 Second Quality. |
| Application: | By conventional or airless spray. Apply to an approximate wet film thickness of 125 microns to achieve a dry film thickness of 50 microns. |
| Mixing: | Thoroughly stir base component, then add activator. Continue mixing until homogeneous. |
| Pot Life (At 20°C): | 8 hours. |
| Mixing Ratio By Volume: | 2 part base. 1 part activator. |
| Clean-Up: | Dacrylate Thinner R9. |
| Health And Safety: | Please see relevant MSDS sheet. |

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.

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