



PRODUCT INFORMATION



Product Name:	TWO-PACK ETCH PRIMER	
Reference Number:	78-74	
Coating Type:	PVB / zinc chromate.	
Typical Uses:	Specifically for aluminium. Can be used on other ferrous and non-ferrous metals, galvanising, etc.	
Colour Available:	Yellow.	
Appearance Of Dried Film:	Low sheen.	
Volume Solids:	9%.	
Dry Film Thickness:	Typical: 10 microns.	Range: 6-15 microns.
Theoretical Coverage:	9m ² per litre at 10 microns.	
Drying Time At 20°C: Will Vary With Temperature, Air Movement etc.)	Touch Dry: 5 minutes.	Firm Dry: 10 minutes.
	Overcoat: 3 hours.	
Packaging:	5 litre two-pack composite pack.	
Shelf Life:	12 months or longer in unopened containers, when stored under cover in good storage conditions.	
Storage:	Under cover within temperature range of 5°C to 32°C.	

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Surface Preparation:	Degrease all surfaces thoroughly with Dacrylate Thinner R11.
Application Conditions:	<u>Do not apply in cold, damp conditions.</u> Temperature: Above 5°C. Humidity: Less than 80% R.H.
Application:	Thoroughly stir base component. Add acid catalyst slowly and continue mixing until homogeneous. Apply by conventional spray or brush. A wet film thickness of approximately 110 microns is required to achieve a dry film thickness of 10 microns. <u>Note:</u> Avoid over-application, apply as a thin , wet, continuous film.
Overcoating:	When fully dry, the Etch Primer should be overcoated as soon as possible.
Pot Life:	8 hours - <u>do not use after this period.</u>
Mixing Ratio:	1:1.
Clean-Up:	Dacrylate Thinner R11.
Health And Safety:	Please see relevant MSDS sheet.

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.

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