



PRODUCT INFORMATION



Product Name:	SINGLE-PACK BLAST/HOLDING PRIMER
Reference Number:	78-11.
Coating Type:	Reinforced PVB/zinc phosphate.
Typical Uses:	As a blast primer or 'holding' primer for steel. NB: This product has a 'safety' certificate from the Newcastle Occupational Health Authority (ref:6833/00) and "welding certification" by Sandberg Laboratories.
Colours Available:	Red Oxide.
Appearance Of Dried Film:	Low sheen.
Volume Solids:	10%.
Dry Film Thickness:	Typical: 10 microns. Range: 10-20 microns.
Theoretical Coverage:	10m ² per litre at 10 microns dry film thickness.
Drying Time At 20°C: (Will Vary With Temperature, Air Movement etc.).	Touch Dry: 5-10 minutes. Firm Dry: 30 minutes. Overcoat: After 90 minutes.
Packaging:	5 litre tins.
Shelf Life:	6 months or longer, in unopened containers when stored under cover in good storage conditions.
Storage:	Under cover within temperature range of 5°C to 32°C.

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- Surface Preparation:** Abrasive blast to ISO 8501-1 SA 2.5 is the preferred method.
Smooth mild steel free of rust and millscale can be degreased using Dacrylate Thinner R5.
- Application:** Apply by spray. (Up to 15% of Dacrylate Thinner R11 can be added to give optimum spray characteristics.)
- Clean-Up:** Dacrylate Thinner R11.
- Health And Safety:** Please see relevant MSDS sheet.

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.