PRODUCT INFORMATION

Product Name:	**DAC CHLOR AC PRIMER**
Reference Number:	62-1
Coating Type:	Modified Chlorinated Rubber/Alkyd/Zinc Phosphate
Typical Uses:	Corrosion inhibitive primer for steel. Excellent resistance to acids, alkalis, and aqueous chemicals.
Colours Available:	Grey
Appearance of Dried Film:	Low sheen
Volume Solids:	41%
Dry Film Thickness:	**Typical:** 50 microns **Range:** 40-75 microns
Theoretical Coverage:	8.2m² per litre at 50 microns
Drying Time at 20°C: (Will vary with temperature, air movement etc.)	**Touch Dry**: 40 minutes **Firm Dry**: 2 hours **Overcoat**: 4 hours
Packaging:	5 litre containers
Shelf Life:	2 years in unopened containers, when stored under cover in good storage conditions.
Storage:	Under cover within temperature range of 5°C to 32°C.

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Surface Preparation: Preferred method is abrasive blast to IS0 8501-1 SA2.5

Manual Clean: - chip, scrape and power wirebrush to remove all loose millscale, rust etc. Any previous coatings remaining must be sound with good adhesion. Feather all edges to achieve smooth profile.
Degrease immediately prior to painting using Dacrylate Thinner R5.

Application: **Airless spray –** use as supplied.

Tip pressure	2,500 psi minimum (170 BAR)
Tip size	approx. 16 thou (0.40mm)

Conventional spray – an addition of **up to** 15% Thinner R5 may be required.

Brush – small areas and narrow sections may be brushed. Use a 'full' wet brush, do not attempt to 'brush out' or 'lay off'.

Clean Up: Dacrylate Thinner R5

Health and Safety: Please see relevant MSDS sheet.

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.

Issued: October 2001 SW/DAE/CR/WHC