



PRODUCT INFORMATION



Product Name:	EPISIL PRIMERS
Reference Number:	17-Line
Coating Type:	Silicone modified epoxy ester with corrosion inhibitive pigmentation.
Typical Uses:	Heat and chemical resistant coating for chemical and industrial plant. Also as primer for heat-resistant aluminium coating, Resists dry heat temperatures up to 400°C.
Colours Available:	Black – ref: 17-14. (Other colours subject to a minimum order quantity.)
Appearance of Dried Film:	Low sheen.
Volume Solids:	40% (may vary with colour).
Dry Film Thickness:	Typical: 40 microns. Range: 30-50 microns.
Theoretical Coverage:	10m ² per litre at 40 microns.
Drying Time at 20°C: (Will vary with temperature, air movement etc.)	Touch Dry: 2 hours. Firm Dry: 4 hours. Overcoat: Overnight.
Packaging:	5 litre containers.
Shelf Life:	2 years in unopened containers, when stored under cover in good storage conditions.
Storage:	Under cover within temperature range of 5°C to 32°C.

Continued/



- Surface Preparation:**
- i) Abrasive blast to ISO 8501-1 SA2.5 is the preferred method.
 - ii) Clean mild steel, free of millscale and rust, should be thoroughly degreased with Dacrylate Thinner R5.
- Application:**
- May be applied by brush or conventional spray. Up to 10% Dacrylate Thinner R5 may be added to achieve optimum spray characteristics.
- Apply to a wet film thickness of 100 microns to achieve a dry film thickness of 40 microns.
- Clean Up:**
- Dacrylate Thinner R5.
- Health and Safety:**
- Please see relevant MSDS sheet.

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.