



## PRODUCT INFORMATION



<b>Product Name:</b>	<b>QB STOVING ENAMELS</b>
<b>Reference Number:</b>	12-Line
<b>Coating Type:</b>	Alkyd-amino.
<b>Typical Uses:</b>	Tough, hard wearing stoving finish.
<b>Colours Available:</b>	Colours made to order.
<b>Appearance of Dried Film:</b>	Gloss.
<b>Volume Solids:</b>	45% (may vary with colour).
<b>Dry Film Thickness:</b>	<b>Typical:</b> 40 microns.
<b>Theoretical Coverage:</b>	11.3m <sup>2</sup> per litre at 40 microns.
<b>Surface Preparation:</b>	Ensure surface is clean and dry.
<b>Application:</b>	Apply by conventional spray.
<b>Stoving Schedule:</b>	<b>Flash-Off Time:</b> 10 minutes.  Stove at 120°C for 30 minutes (convection oven). (Temperature quoted is substrate temperature.)  May also be cured by infra-red.
<b>Packaging:</b>	5 litre tins.
<b>Shelf Life:</b>	2 years or longer in unopened containers, when stored under cover in good storage conditions.
<b>Storage:</b>	Under cover within temperature range of 5°C to 32°C.
<b>Clean-Up:</b>	Dacrylate Thinner R7.
<b>Health and Safety:</b>	Please see relevant MSDS sheet.

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.

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