



PRODUCT INFORMATION



Product Name:	QD3 QUICK DRYING ENAMEL
Reference Number:	10-Line
Coating Type:	Modified alkyd.
Typical Uses:	Fast drying gloss finish for general metal work. Rapid hardening with good adhesion.
Colours Available:	Limited colour range ex-stock. (All British Standard and RAL colours are available on Dacmix tinting scheme ref: 0510-line)
Appearance Of Dried Film:	Gloss.
Volume Solids:	32%.
Dry Film Thickness:	Typical: 30 microns.
Theoretical Coverage:	10.7m ² per litre at 30 microns dry film thickness.
Drying Time At 20°C: (Will Vary With Temperature, Air Movement etc.)	Touch Dry: 15 minutes. Firm Dry: 30 minutes. Overcoat: See note overleaf.
Packaging:	5 litre containers.
Shelf Life:	2 years or longer in unopened containers when stored under cover in good storage conditions.
Storage:	Under cover within temperature range of 5°C to 32°C.

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- Surface Preparation:** Normally applied over suitably primed or degreased steel.
- Suitable Primers For Steel
- Dacrylate 13, 35 or 98-line Primers.
- Suitable Primers For Non-Ferrous Metals
- Two-Pack Etch Primer 78-60, or 78-line Single Pack Etch Primers.
- Application:** Apply by conventional spray. Up to 10% Dacrylate Thinner R5 may be required for optimum spray characteristics.
- Overcoating:** Should a second coat of QD3 be required, this must be applied within 2 hours of the first coat to avoid lifting or wrinkling of the QD3.
- After this 2 hour period, the QD3 will require at least 10 days curing before becoming resistant to solvents in the second coat.
- N.B.** Polychromatic colours such as RAL 9006 and RAL 9007 may be susceptible to slight variations in colour depending on application methods and the type of paint. In order to obtain the best colour and appearance, these colours are best spray applied.
- Clean-Up:** Dacrylate Thinner R5.
- Health And Safety:** Please see relevant MSDS sheet.

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.