



PRODUCT INFORMATION



Product Name:	DACRYLAC CLEAR ACRYLIC LACQUER
Reference Number:	8-39
Coating Type:	Acrylic copolymer with anti-tarnish additive.
Typical Uses:	A clear acrylic lacquer drying to a tough, glossy coating. This lacquer has excellent adhesion properties together with good weathering properties, retaining colour, and prevents tarnishing. It is suitable for application to copper, brass, bronze, aluminium, and a wide range of other metals.
Appearance of Dried Film:	Clear gloss.
Volume Solids:	30%.
Dry Film Thickness:	Typical: 30 microns. Range: 20-35 microns.
Theoretical Coverage:	10m ² per litre at 30 microns dry film thickness.
Drying Time at 20°C: (Will vary with temperature, air movement etc.)	Touch Dry: 40 minutes. Firm Dry: 1 hour. Overcoat: 1 hour – spray application. 4 hours – brush application.
Packaging:	500 ml, 1 litre, 2.5 litre and 5 litre lever-lid cans.
Shelf Life:	2 years in unopened containers, when stored under cover in good storage conditions.
Storage:	Under cover within temperature range of 5°C to 32°C.

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Surface Preparation:	Thoroughly degrease surface using Dacrylate Thinner R64 or Dacrylate Thinner R5. If necessary, remove oxide layer by light abrasion e.g. for copper, bronze etc.
Application:	<p><u>Brush</u> Supplied ready for use.</p> <p><u>Conventional Spray</u> May require up to 15% of Dacrylate Thinner R5 to achieve optimum spray characteristics.</p> <p><u>Dipping</u> Thin with up to 20% of Dacrylate Thinner R64.</p> <p><u>Note:</u> Amount of Thinners required for dip application depends on dipping method, configuration or article to be coated etc.</p>
Clean Up:	Dacrylate Thinner R64.
Health and Safety:	Please see relevant MSDS sheet.

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.