



## PRODUCT INFORMATION



<b>Product Name:</b>	<b>RAPIDAC QD ALUMINIUM</b>
<b>Reference Number:</b>	7-3
<b>Coating Type:</b>	Modified alkyd.
<b>Typical Uses:</b>	Fast drying bright aluminium for general use on steelwork, valves, etc. <b>See note below.</b>
<b>Colours Available:</b>	Aluminium.
<b>Appearance of Dried Film:</b>	Low sheen.
<b>Volume Solids:</b>	25%.
<b>Dry Film Thickness:</b>	<b>Typical:</b> 20 microns. <b>Range:</b> 15-30 microns.
<b>Theoretical Coverage:</b>	12.5m <sup>2</sup> per litre at 20 microns dry film thickness.
<b>Drying Time at 20°C:</b> (Will vary with temperature, air movement etc.)	<b>Touch Dry:</b> 20 minutes. <b>Firm Dry:</b> 3 hours. <b>Overcoat:</b> Overnight.
<b>Packaging:</b>	5 litre lever lid tins.
<b>Shelf Life:</b>	1 year in unopened containers, when stored under cover in good storage conditions.
<b>Storage:</b>	Under cover within temperature range of 5°C to 32°C.  Long-term storage in warm conditions may result in build-up of gases within containers. Remove lids with care.  <b>Note:</b> Due to the nature of the product and where direct physical contact is unavoidable, it should be overcoated with Dacrylate Clear Acrylic Lacquer ref: 8-39 in order to prevent any marring of the aluminium surface.

**Continued/**



**Ref: 7-3**

<b>Surface Preparation:</b>	Normally applied over steel suitably primed with Dacrylate 98-line or 13-line primers.  May be applied direct to clean steel for decorative purposes.
<b>Application:</b>	Apply by spray. Addition of up to 10% Thinner R5 may be required to achieve optimum spray characteristics.  Avoid over-application of wet film. Brush application limited to small areas or narrow sections.
<b>Clean Up:</b>	Dacrylate Thinner R5.
<b>Health and Safety:</b>	Please see relevant MSDS sheet.

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.

**Issued:** November 2004

KW/DAE/WHC