



PRODUCT INFORMATION



PRODUCT NAME	QD2 QUICK DRYING ENAMEL
Reference Number:	6-Line.
Coating Type:	Modified alkyd.
Typical Uses:	Fast drying gloss finish for general metal work. Rapid hardening with good adhesion.
Colours Available:	Limited colour range ex-stock. (See industrial shade card.)
Appearance Of Dried Film:	Gloss.
Volume Solids:	31% (may vary with colour).
Dry Film Thickness:	Typical: 30 microns.
Theoretical Coverage:	10.3m ² per litre at 30 microns dry film thickness.
Drying Time At 20°C: (Will Vary With Temperature, Air Movement, Etc.)	Touch Dry: 15 minutes. Firm Dry: 30 minutes. Overcoat: Within 40 minutes or after 24 hours.
Packages:	5 litre containers.
Shelf Life:	2 years or longer in unopened containers, when stored under cover in good storage conditions.
Storage:	Under cover within temperature range of 5°C to 32°C.

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- Surface Preparation:** Normally applied over suitably primed or degreased steel.
- Suitable Primers For Steel
- Dacrylate 13, 35 or 98-line primers.
- Suitable Primers For Non-Ferrous Metals
- Two-Pack Etch Primer 78-29, or 78-line Single Pack Etch Primers.
- Application:** Apply by conventional spray. Up to 10% Dacrylate Thinner R70 may be required for optimum spray characteristics.
- Clean-Up:** Dacrylate Thinner R70.
- Health and Safety:** Please see relevant MSDS sheet.

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.