



PRODUCT INFORMATION



Product Name:	QD1 HAMMER FINISH
Reference Number:	5H-Line
Coating Type:	Modified Alkyd with metallic and coloured pigments
Typical Uses:	Decorative “hammered” enamel finish for metalwork.
Colours Available:	Range of colours ex-stock (see Industrial Colour Card)
Appearance of Dried Film:	Sheen
Theoretical Coverage:	Approximately 10m ² per litre depending on film thickness applied.
Drying Time at 20°C: (Will vary with temperature, air movement etc.)	Touch Dry: 20 Minutes Firm Dry: 2 Hours Overcoat: Not Applicable
Packaging:	5 Litre containers
Shelf Life:	12 months, in unopened containers, when stored under cover in good storage conditions.
Storage:	Under cover within temperature range of 5°C to 32°C.

Continued/



Ref: 5H-line

Surface Preparation: Ensure surface is clean and dry. May be applied direct to mild steel, however, corrosion resistance will be limited due to the low film thickness in the 'hammer' pattern.

Suitable Primers

Steel – Dacrylate 98-line Primer

Aluminium and other Non-Ferrous Metals –
Dacrylate Two-Pack Primer, ref: 78-60.

Application: Apply by **conventional** spray. Addition of up to 20% of Dacrylate Thinner R11 may be required to achieve optimum spray characteristics and hammer pattern.

Clean Up: Dacrylate Thinner R11.

Health and Safety: Please see relevant MSDS sheet.

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.

Issued: September 2001 SW/DAE/WHC