

PRODUCT NAME

Coach Enamel



HMG PAINTS LTD

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Issue date 06/02/2002
Formula number 7000 Series
Product code TOPCE
Printed date Tue 31/08/04 at 12:32:13

PACKAGING

Available in 1 litre, 2½ litre, 5 litres, 25 litres and 200 litre containers.

PRODUCT FUNCTION

H.M.G. COACH ENAMEL is a traditional ultra high quality, high build long oil high solids synthetic enamel for both brush and spray application.

H.M.G. COACH ENAMEL gives an extra long wet edge time allowing the largest of vehicles or fabrications to be brushed or sprayed without overspray or brush drag.

H.M.G. COACH ENAMEL gives ultimate high gloss, build and scratch filling combined with excellent water resistance, flexibility and good exterior durability and toughness.

H.M.G. COACH ENAMEL is used in preference to normal commercially available decorative enamels for decorative work of the highest standard.

The quality of the H.M.G. COACH ENAMEL system allows longer maintenance intervals to subsequent re-decoration.

TECHNICAL INFORMATION

Solids	Approximately 50 to 65% dependent on colour
Flashpoint	Above 32°C
Specific Gravity	0.91 to 1.30 approximately dependent on colour
Viscosity	3.6 poise ICI Cone and Plate
Temp Resistance	90°C
Storage	12 months in original sealed containers
Colour retention	Good

APPLICATION AND USAGE DATA

Touch dry	4 hours
Firm dry	16 hours
Hard dry	2 days
Thinners	THINNER 2611, 2612
Overcoating	16 hours minimum
Eqp. cleaning	GUNCLEANER 401
Film thickness	100 microns WFT gives approximately 50 microns DFT
Coverage	10 square metres per litre (theoretical)
VOC	390g/l

COLOUR RANGE

All British Standard Colours: BS; 4800, 2660, 381c. RAL Shades. U.S. Federal Specifications & car colours. Any shade matched by arrangement. Fluorescent colours are also available.

SPECIAL PROPERTIES

• High quality, high gloss, long wet edge for brushing and a very durable coating.

PREPARATION

H.M.G. COACH ENAMEL may be used over a wide variety of substrates which have been suitably primed and undercoated.

HOW TO USE

<input checked="" type="checkbox"/> Airless	<input checked="" type="checkbox"/> Brush	<input type="checkbox"/> Electrostatic	<input checked="" type="checkbox"/> HVLP
<input checked="" type="checkbox"/> Conventional spray	<input type="checkbox"/> Dipping	<input checked="" type="checkbox"/> Roller	<input type="checkbox"/> See application data

APPLICATION

H.M.G. COACH ENAMEL can be applied by brush or spray:

Conventional/HVLP Spray: Is best at approx. 40-60 secs. B4 Ford Cup @ 20 °C which is achieved by the addition of approx. 15% HMG Thinner 2612.

Technical Data Sheets are also available on our website at www.hmgpaint.com

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Apply 1 dust coat, followed by 1 full wet coat.

Hot spray: Is best carried out at 50-60 °C. Normally no thinners required, although up to 10% HMG Thinner 2612 can be used in hot weather. Avoid multiple coat hot spray application as prolonged through drying will result.

Brushing:H.M.G. COACH ENAMEL is formulated for excellent brushability. Small amounts of HMG Thinner 2612 can be added to further improve wet edge and brushability over larger panel areas.

HEALTH AND SAFETY

- Refer to health and safety data sheet and tin label prior to use.
- When spraying, suitable respiratory equipment should be worn.

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