

PRODUCT NAME**CELLULOSE 401 PRIMER**

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PACKAGING

Available in standard pack sizes

PRODUCT FUNCTION

401 Cellulose Primer is a quick drying primer system for spray application. 401 can be applied over sound existing cellulose or Stoving enamel paintwork, also over suitably prepared bare metal or wood.

401 Primer gives outstanding adhesion with excellent 'sandibility' and topcoat holdout.

TECHNICAL INFORMATION

Solids Approximately 40% by weight
 Flashpoint Below 22°C
 Specific Gravity 1.15 approximately
 Viscosity 150 - 180 Seconds B6 Cup
 Storage 12 months in original sealed containers

APPLICATION AND USAGE DATA

Touch dry 20 minutes
 Hard dry 1 hour
 Thinners THINNER 2641, 2642
 Overcoating Possible with most topcoat systems at any stage
 Eq. cleaning GUNCLEANER 401
 Film thickness 100 microns WFT gives approximately 20 microns DFT
 Coverage 10 square metres per litre approx.
 VOC 634g/l approx

COLOUR RANGE

White, Grey.

SPECIAL PROPERTIES

Quick drying, economical in use.

PREPARATION

All surfaces should be thoroughly scuffed and degreased using HMG Degreaser.

Aluminium and alloys should be primed with HMG 2 Pack Etch Primer.

HOW TO USE

- Airless Brush Electrostatic HVLP
 Conventional spray Dipping Roller See application data

APPLICATION

401 Cellulose Primer is an extremely flexible system and can be applied over most existing paint systems, except for Synthetic Enamels and Thermoplast Acrylics (where an isolator should be used first - such as HMG Uni Blok Sealer).

Stir thoroughly and mix 1:1 with THINNER 2641, 2642, apply by spray. Any conventional matched equipment can be used to give excellent results. Normally multiple coats of 401 are applied, allowing a short 'flash off' between coats to build up the thickness.

Allow to fully dry before flattening with 400-600 wet and dry paper, then proceeding with the top coat systems.

HEALTH AND SAFETY

- Refer to Health and Safety Data Sheet and tin label prior to use.
- Wear suitable respiratory equipment when spraying.

Technical Data Sheets are also available on our website at www.hmgpaint.com

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